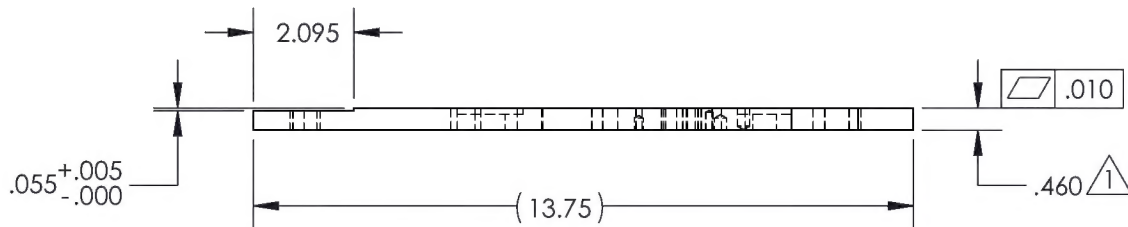
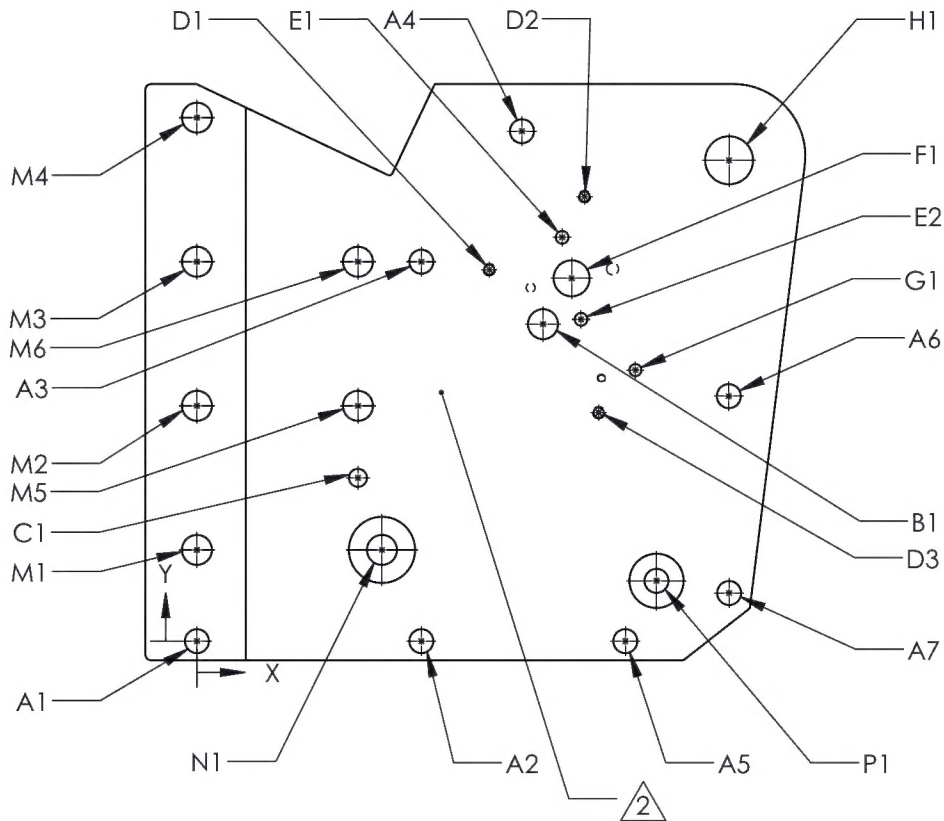
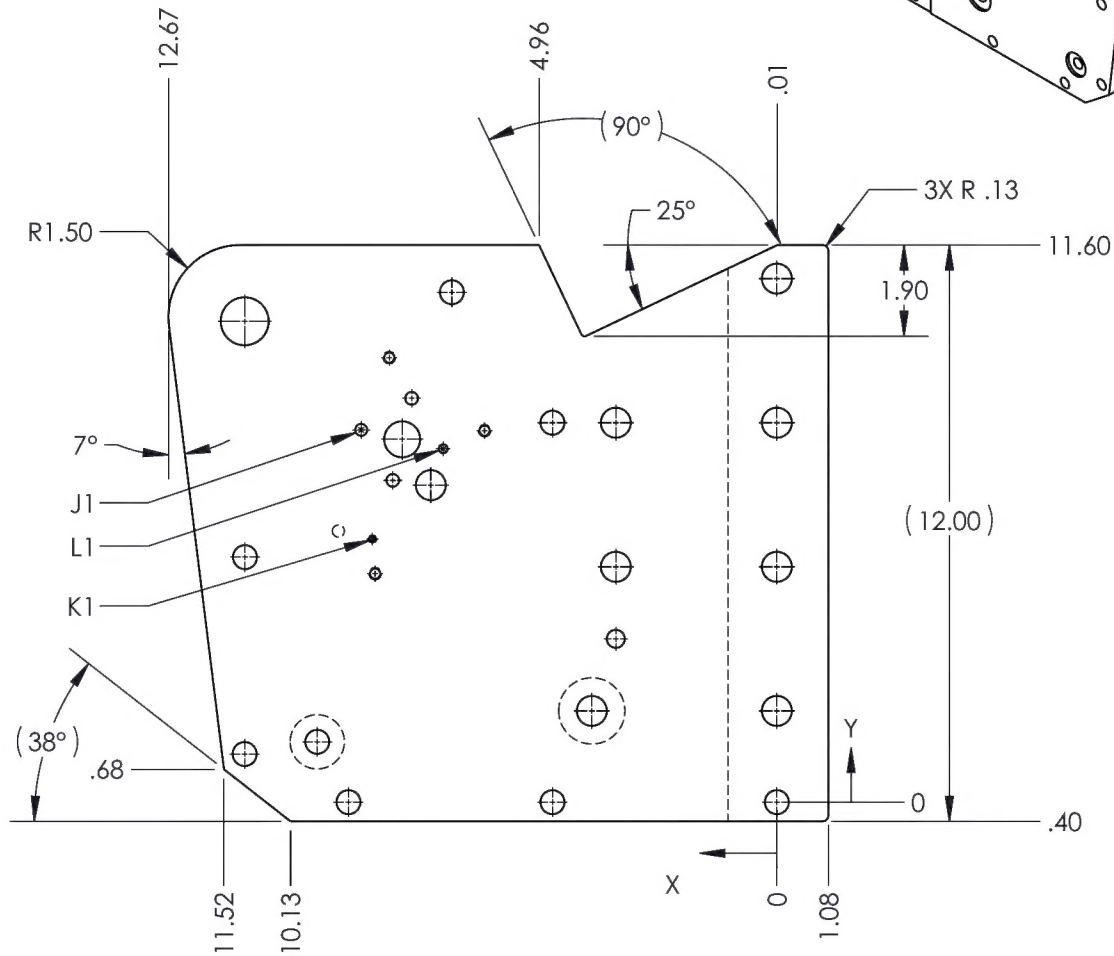
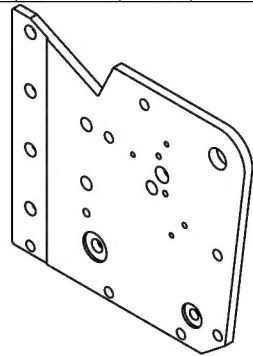


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TAG	X LOC	Y LOC	SIZE
A1	.000	.000	Ø .500 THRU ALL
A2	4.675	.000	
A3	4.675	7.900	
A4	6.771	10.617	
A5	8.925	.000	
A6	11.081	5.101	
A7	11.088	1.002	
B1	7.210	6.600	Ø .6257 Ø .6253 THRU ALL
C1	3.355	3.400	Ø .375 THRU ALL
D1	6.090	7.735	1/4-28 UNF THRU ALL
D2	8.075	9.255	
D3	8.370	4.758	
E1	7.609	8.407	
E2	8.003	6.700	Ø .266 THRU ALL
F1	7.806	7.554	Ø .750 THRU ALL
G1	9.135	5.643	Ø .251 ▽ .38
H1	11.087	10.012	Ø 1.000 THRU ALL
J1	8.659	7.751	Ø .250 ^{+0.000} _{-.001} ▽ .25
K1	8.425	5.475	8-32 UNC ▽ .38
L1	6.952	7.357	Ø .187 ^{+0.000} _{-.001} ▽ .25
M1	.000	1.900	Ø .625 THRU ALL
M2	.000	4.900	
M3	.000	7.900	
M4	.000	10.900	
M5	3.355	4.900	
M6	3.355	7.900	
N1	3.855	1.900	Ø .625 THRU ALL Ø 1.380 ^{+0.005} _{-.000} ▽ .125 ^{+0.000} _{-.001}
P1	9.575	1.256	Ø .500 THRU ALL Ø 1.130 ^{+0.005} _{-.000} ▽ .125 ^{+0.000} _{-.001}



REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		AS DRAWN BY CANAM	7/22/2013	CFS
4		CH'D LOCATION OF HOLE D3 TO MATCH SOLENOID COVER.	10/9/2013	CFS
5	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. ADDED A GEOMETRIC FLATNESS TOLERANCE OF .010.	7/30/2014	DJN



- NOTES:
- 1 STRESS RELIEF AND GROUND.
 - 2 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE			
TITLE SIDE PLATE - SOLENOID			
DWG NO. 20NR-09			REV 5
MAT'L 4140		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED D Weil	
.XXX ± .005		TREAT FINISH	
.XX ± .01		CAD PLATE YELLOW	
.X ± .1		SPEC QQ-P-416F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:4		DATE 12/1/1995	
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-09	1	SIDE PLATE - SOLENOID	4140	1/2 X 12-1/8 X 13-7/8